

# THE Cutting Edge

## MASTERPIECE!

### Audio Research 610T Monoblock Power Amplifier

Jonathan Valin

It is a little sobering to look back to 1973 and the first pieces of Audio Research gear I heard—the SP-3 preamp and D75 amp powering Magnepanar I-U's in a stereo demo that, for me, has never been bettered or forgotten—and then to consider how consistently and naturally all the subsequent ARC gear I've heard, and I've heard a lot, has been voiced. From the start, ARC components had a sound that was uniquely, indelibly, addictively “right.” ARC's designer and founder William Zane Johnson called this sound “high definition,” a trademark that still appears on the faceplate of each and every ARC component. And even in 1973 his creations were astonishingly high in definition; indeed, their standard-setting resolution, lifelike size, bloom, and airy brightness, and exceptionally low levels of tube-like coloration were a large part of what set them apart from the darker, thicker, blatantly euphonic sound of the tube preamps and amps that preceded them.

Not that everyone preferred high definition tube sound. There were those, then, and are those, now, who thought and think that tubes should invariably make music sweet, round, and rosy, that prettifying sources is the vacuum tube's job in life—the very thing that sets it apart from the crisp, clean, “neutral” presentation of the transistor. Johnson never bought into this model. Indeed, it was the superior accuracy and neutrality of transistor electronics—which in the late 60s and early 70s were even more in the ascendant than they are today—that inspired him to outdo solid-state at its own game. His tube products were expressly designed *not* to artificially prettify recordings; instead, they were intended to be as faithful and transparent to sources as electronics can be made to be. When it comes to 12AX7-based preamps and 6550-based power amps, the very concept of transparency was really born with Audio Research.

The inspiration for these ruminations is the 610T monoblock power amplifier—the



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latest in ARC's long, storied line of high-powered tube amplifiers and the subject of this review. Replacing the celebrated Ref 600 MkIII (much beloved by our EIC, Robert Harley) and capable of better than 600 watts into any load this side of a short circuit, it is the culmination of William Zane Johnson's almost forty years of experience in amplifier design and constitutes both a continuation of and a significant advance beyond the virtues of previous ARC superamps.

The changes in the 610T begin with the way it looks. Designed and built on a vertical rather than a horizontal chassis, it is a tall, rectangular, 170-pound brushed-aluminum tower, which mounts its input and output tubes in the open on its top plate, without a surrounding cage. (In the dark all those lit-up 6550s glow like rows of candles on a tube-lover's birthday cake.) Concealed within the massive tower is a ground floor that houses output and power transformers, and a second story for power-storage-and-regulation components. The tower design allows the 610T to rely on convection rather than built-in fans (with built-in fan noise) to cool its complement of twenty-three tubes. That said, don't count on convection to cool the 610T overly much. On a hot afternoon, the forty-six tubes in a pair of these amps can raise the ambient temperature of your listening room by a good 15–20 degrees in next to no time, making warm-weather listening necessarily a challenge (and necessarily brief).

Although the 610T, like virtually every Johnson power amp, uses 6550C pentode output tubes—sixteen of them in sets of eight matched pairs—in a fully balanced, push-pull, Class AB circuit, it also uses (for the first time) two 6550Cs as driver tubes—each controlling one bank of eight output tubes operated in unison. Twin 6N1P triodes and a 6H30 follower make up the input gain stage. The combination of the 6550 drivers and 6N1Ps/6H30 inputs has allowed for a welcome simplification of power-tube biasing; instead of having to adjust the 16 output tubes individually (as you did with the Ref 600 and previous ARC amps), in the 610T you need only bias the first two output tubes via set screws in the front of the chassis and the amp's nifty vacuum-fluorescent display, which

reads out bias measurements for each tube (as well as A.C. line-voltage levels, power output, and total hours of tube usage).<sup>1</sup>

ARC says that power-supply energy-storage has been increased substantially in the 610T to an astonishing 1000 joules, with substantial impact on sound quality (for which, see below). In a hybridizing move that Johnson has made successfully before in other products, output stage power-supply rectification and regulation is solid-state, while input gain stage regulation is both tube and solid-state. As usual with ARC, the 610T's ultra-wide-bandwidth output transformers are custom-made, with separate 4, 8, and 16-ohm output taps.<sup>2</sup> Be aware that the 610T's input is balanced only, so you're going to need a preamp with balanced outputs. You're also going to need dedicated 20- or 30-amp lines to feed a pair of 610Ts, each of which can draw as much as 2300 watts from your wall outlets (1700 at rated output).

Usually in ARC reviews I spend some time discussing how much closer Johnson has managed to inch his tubes toward solid-state territory, without giving up his claim on the tube's own patch of sonic ground, and I will do so again here. But bear in mind that, while the 610T *is* greatly improved in neutrality, frequency extension, imaging, resolution, transient speed, power delivery, and transparency to sources, it is the way these new improvements seamlessly integrate with old strengths—like air, bloom, and soundstaging—that makes this amp so special. Indeed, it is the synergy of old and new that makes the 610T the current standard in high-powered tube amplification.

Let's begin with tonal balance, as it is likely to be the first difference from past ARC amps that experienced listeners will notice. Whether it is the revised tube complement, the solid-state rectification and regulation of the power supply,

the increased energy storage, or some concatenation of all three (plus circuit tweaks and changes I don't know about), the 610T's sounds less like "classic" ARC than any Audio Research amp I've previously owned or auditioned.

Though ARC amps have always been closer to neutral in balance than other tube and most solid-state amps, they have been neutral with a distinctive twist. Seemingly biased *slightly* toward the upper midrange and lower treble, they have tended to sound attractively bright, bloomy, present, airy, and clear. (If you think of the tonal balance of a great two-way loudspeaker—without a two-way's roll-off in the bass—you'll get the idea.) As I said in my review of the wonderful Focal-JMLab Electra 1007Be mini-monitor [Issue 176], I've always liked the little bit of added transient zip, low-level dynamic/harmonic resolution, and lifelike air and brightness of the traditional ARC balance, because, to my ear it sounded more like real instruments in a lively hall. Nonetheless, that extra energy in the upper mids could make certain instruments—like flutes or piccolos or upper-octave strings—sound a touch brighter than life. With the 610T this has changed.

The new amp seemingly "re-biases" tonal balance to dead-center neutral, significantly extending this neutrality downward and upward without sacrificing the traditional ARC virtues of lifelike air and bloom in the upper octaves or, for that matter, in the midrange or bass. (Think of the 610T's bass-to-treble balance as now being more like that of a great three-way loudspeaker, rather than a great two-way.) For ARC fans, the difference will be unmistakable and, at first, a little disorienting, in part because of the many other sonic differences than accompany it.

First, the hint of soft white grain that generally accompanied the upper-midrange/lower-treble emphasis of ARC amps (a coloration I strongly associate with ARC electronics, in general) has been virtually eliminated. While recent ARC amps and preamps have already reduced this coloration considerably, the 610T banishes it almost completely.

Second, image focus has changed for the better. Compared to a Class A triode or solid-state amplifier, a pentode amp tends

<sup>1</sup> ARC projects tube life at around 2000 hours. BTW, you would be well advised to turn the 610T's display off whenever you listen to music, as its current draw slightly darkens the amp's sound.

<sup>2</sup> Some experimentation with the output taps is probably a good idea. I've found, for instance, that the MAGICO Mini, a nominal 4-ohm loudspeaker, sounded its best via the 610T's 8-ohm taps rather than its 4-ohm ones. Contrarily, the 4-ohm Magenpan MMG and MG12 (reviewed in this issue) sounded better with the 4-ohm taps.

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## Specs & Pricing

**Type:** Monoblock tube power amplifier  
**Output power:** 600 watts continuous at 16 ohms from 20Hz–20kHz (approximate actual power available at “clipping” 630 watts [1kHz])

**THD:** Typically 0.5% at 600W at 1kHz; below .05% at 1W at 1kHz

**Power bandwidth:** 15Hz–150kHz

**Input sensitivity:** 4.2V RMS

**Input impedance:** 200k Ohm (balanced)

**Tube complement:** Eight matched pairs of 6550C; one 6550C regulator; one 6H30 regulator; two 6550C driver; two 6N1P input; one 6H30 follower

**Dimensions:** 13.5" x 23" x 20.8"

**Weight:** 170 lbs. each, net (495 lbs. per pair, shipping)

**Price:** \$39,990 per pair

### AUDIO RESEARCH CORPORATION

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### JV'S REFERENCE SYSTEM

**Loudspeakers:** MAGICO Mini II, MBL 101 E, Ascendo M-5 MkII, Focal-JMLab Electra 1007Be, Sound Lab M1, Magneplanar MMGMG12/1.6/3.6/20.1

**Linestage preamps:** Audio Research Reference 3, Audio Space Reference 2, MBL 6010D, Lamm Industries L1

**Phonostage preamps:** Audio Research PH-7, Lamm Industries LP-2 Deluxe

**Power amplifiers:** Audio Space Reference One, MBL 9008, Lamm ML-2, Gamut DI 150  
**Analog source:** Walker Audio Proscenium Black Diamond record player

**Phono cartridges:** Air Tight PC-1, Clearaudio Goldfinger v2

**Digital source:** ARC Reference CD7

**Cable and interconnect:** Tara Labs “Zero” interconnect, Tara Labs “Omega” speaker cable, Tara Labs “The One” power cords, Synergistic Research Absolute Reference speakers cables and interconnects

**Accessories:** Shakti Hallographs; Walker Prologue Reference equipment stand; Walker Prologue amp stands; Richard Gray Power Company 6005/Pole Pig line/power conditioner; Cable Elevators Plus; Walker Valid Points and Resonance Control discs; Winds Arm Load meter; Clearaudio Matrix record cleaner; HiFi-Tuning silver/gold fuses



to make voices and instruments sound big and rather loosely focused. (To use the analogy to speakers again, pentodes in Class AB image like Magneplanars rather than like dynamic speakers.) As with ARC's traditional tonal balance, I generally preferred these larger images to the razor-cut miniatures of solid-state. Nonetheless, a happy medium needs to be struck, and the 610T strikes it. Though still life-sized, voices and instruments now have, dare I say it, higher definition. On a well-recorded LP, like the Skalkottas Sonata No. 3 for Violin and Piano [EMI], the 610Ts make instruments that *can* be scaled to life size in an average listening room, such as Niklos Patrikidou's violin, sound neither too big nor too small, neither too loosely focused nor too tightly focused, but just right. Ditto for voices, like Joan Baez's sweet joyful soprano on “Gospel Ship” [*Joan Baez in Concert, Part 1*, Cisco/Vanguard]. I've always thought that lifelike image size was a greatly undersold virtue, as it not only tends to make performers and instruments more realistically present but also makes them sound less “hi-fi,” by drawing less attention to the speakers. The 610T is the most lifelike imager I've yet heard from ARC (or anyone else).

Third, maybe as a result of its improved imaging (and the overall lowering of colorations), the 610T is also the most finely detailed ARC amplifier I've heard, which is actually something of a surprise, since the first thing that generally gets traded off against very high power in an amp is low-level resolution. Not here. With a speaker capable of truly exceptional resolution and near-lifesized imaging—like the two-way MAGICO Mini II or the one-way Omega Max Hemp—the 610T can make an instrument like a clarinet not only sound like a clarinet, but look like one, too. The sonic cues that clue you in to the size, shape, material composition, and mechanical workings of an instrument are so plentiful here that it is almost as if a life-sized, large-format photograph of the instrument is being projected between your speakers. I'm talking a “fool-you” facsimile of the real thing such as you generally only get with sound effects, like doorbells on DVDs. Here is an amp that can (given the right speaker and the right source) do this conjuring trick with select voices and musical instruments.

It won't do this consistently, of course—most of the time you'll have to settle for a superb approximation of the real thing rather than a facsimile—but the fact that it can do it at all is amazing.

Fourth, transient attack has also received a new jolt of speed, particularly in the midband. When I reported on how realistically the Kuzma and Walker turntables (with Air Tight PC-1 cartridge) reproduced the thunderous initial G minor chord of Andrej Gavrilov's piano and the answering shrieks, plucks, and groans of Gidon Kremer's violin that begin Schnittke's witty dialogue between tonality and atonality, *Quasi una sonata* [EMI], I was also reporting on the 610T. Though a great solid-state amp like the MBL 9011 or the Gamut DI 150 still holds a transient-speed edge on the 610T, this is one *very* fast tube amp that can hold its own on everything from string pizzicatos to that lightning timp strike near the close of *The Firebird*. Moreover, the 610T maintains the tube's superiority on stopping transients, reproducing decay and ambience as realistically as any amp I've heard.

Fifth, there is the unusually lifelike way that the 610T delivers power. It is a bromide to say that a tube amplifier clips “softly,” rounding off transient peaks when it runs short on steam rather than shearing them off the way a solid-state amp does (with subsequent audible distortion). However, it is one thing to clip softly; it is another not to clip at all. We are talking here about a monoblock amplifier that is capable of 630 watts of pentode power into *any* load. Unless you've heard a tube amp that is this seemingly unrestricted in power, you may have trouble understanding how smooth and unstrained—how non-hi-fi—the 610T sounds. Gone is not only any clipping distortion but the very sense of a dynamic ceiling hanging above the music. I think the best way to conceptualize this, at least for those of you who know your recordings, is to think of an album in which dynamic limiting has been deliberately applied—such as an old RCA Dynagroove—and then think of an album in which no limiting has been used—like a Sheffield direct-to-disc. The 610T consistently sounds like the Sheffield, and makes most other amps sound like the Dynagroove.

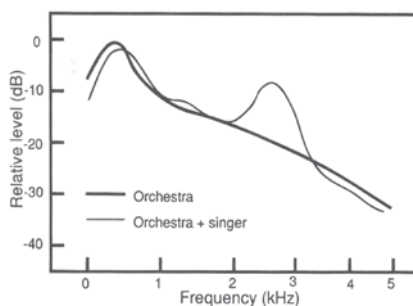
Getting rid of any of the usual chokes on power delivery has a wonderful

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liberating effect on music of every kind. It is not that music will play “louder” with the ARC 610T, although it will; it is the way it *gets* loud that is so uncannily lifelike.

Take a tenor voice, such as Mario Lanza’s on “Il lamento di Federico” from Cilea’s *L’Arlésiana* (*Mario Lanza Live in London* [RCA]) for example. Part of the reason why a tenor voice is no snap for an amplifier to reproduce (and why it can cut through dense instrumental textures and seemingly soar ahead of and above an entire orchestra) is the tremendous amount of acoustical power it has in the 2–3kHz range (the “formant” range for higher-pitched male singing voices), for which see the chart to the right, reprinted from the late John Eargle’s superb text *Music, Sound, and Technology* (Van Nostrand Reinhold, 1995).

A powerful tenor can reach astonishing dynamic peaks on fortissimos. Indeed, this Lanza recording has undone many an amplifier at CES and in my home. At



lifelike levels, during the searing climax of the Cilea aria, most amps simply hit the wall—making Lanza’s gorgeous voice sound progressively rougher, shriller, flatter, “beamier,” as he nears the crescendo’s peak, before shattering at the peak itself as if from mike overload.

Rather than roughening and flattening Lanza’s voice during the crescendo of this aria and then clipping at its climax, the Audio Research 610T has the power reserves and the natural delivery to *project* Lanza’s voice as he himself was projecting

it, making it sound bigger rather than beamier, fuller rather than flatter, stronger rather than shriller, more forward rather than more recessed as he builds to the crescendo and then to simply sail through the peaks without any loss of composure or impact. I’ve called this ability to realistically reproduce the way imaging changes with changes in dynamics “action” or bloom, and the 610T simply handles vocal and instrumental action better than any amplifier I’ve yet heard (and, in so doing, makes instrumental dynamics more lifelike than any other amplifier I’ve yet heard).

Finally, soundstaging, always an ARC strength, is here taken to a new level. On a great orchestral recording like Lutoslawski conducting the Nationales Symphonie-Orchester des Polnischen Rundfunks in a bracing performance of his own Concerto for Orchestra [EMI]—one of the truly great pieces of music of the second half of the twentieth century—the 610T fills the back third of my room with a virtual orchestra,



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wall-to-wall, wall-to-floor, floor-to-ceiling. Even on smaller-scale music, like Joan Baez and the Greenbriar Boys singing “Banks of the Ohio” [*Joan Baez, Vol. 2*, Vanguard], the 610T will fill the space between speakers and boundaries with near-life-sized images of Joanie, her backup singers, their instruments, and the ambience of the recording venue. (There are reasons why manufacturers of big speakers, like Dave Wilson, often prefer the 610T—they will drive any speaker and fill any space, no matter how small or large, with music.)

I started off by saying that it wasn’t the individual virtues of the 610T but their synergy that makes the amp so special, because what all of these things add up to—the improvements in neutrality, coloration, imaging, resolution, transient response, power delivery, action, and staging—are a huge improvement in transparency to the source. By this I mean that the 610T imposes less of its own signature on whatever LP or CD it is playing, and in reducing its own

signature reduces our sense of listening to and through an electromechanical chain of hardware. I’ve always felt that the first obligation of any piece of stereo equipment is to disappear as a sound source. The 610T does this to an extent I’ve never before experienced with an amplifier. For the most part, it simply lets you forget you’re listening to a hi-fi.

Oh, there are still a few areas where the 610T reminds you that it’s there. For one, it is consistently a little forward sounding, starting its imaging nearer to the plane of the speakers, rather than deep behind them. For another, as good as the 610T is in the treble, you cannot listen to it in comparison to a great solid-state amp like, say, the GamuT DI 150, and honestly say that it has all of the top-octave speed, focus, and detail that make something like the piano on the truly superb Decca Headline recording *Mr. John Cage’s Prepared Piano* so uncannily like a virtual choir of cymbals, bells, and drums. Through the 610T, all

these sounds will be somewhat more relaxed, more *gemütlich*. (Paradoxically, this isn’t as true of the low bass, where the ARC will reproduce ostinatos like the deep cello and doublebass pizzicatos at the start of the Passacaglia of the aforementioned Lutoslawski Concerto for Orchestra with precise pitch definition and astonishingly realistic air and speed.)

The Audio Research 610T is the best high-powered tube amp I’ve heard in thirty-five-plus years of listening. It is, to date at least, the greatest achievement of William Z. Johnson, whose long, legendary career as the chief designer and moving force behind the Audio Research Corporation is spangled with great achievements. For those with the kind of money and space and ancillaries that the 610T demands, I cannot recommend it highly enough. For the rest of us, it is something to dream about. If ever I’ve heard an amplifier worthy of being called “reference,” the 610T is it. **TAS**